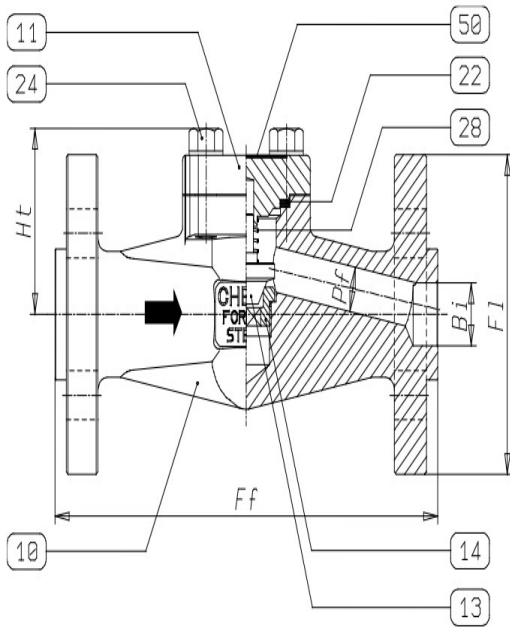


FORGED PISTON VALVES

PRELIMINARY

AVAILABLE ARE ALSO VALVES ACCORDING TO OTHER STANDARDS, MATERIALS, PATTERNS, CLASSES, SIZES.



PISTON 600

BASIC DESIGN STANDARDS

Basic Design	ISO 15761 - API 602
Wall Thickness / Pressure / Temperature	According to ANSI B16.34
End dimension	Face to Face according to ASME B16.10
Flanges	According to ASME B16.5
Bore	Reduced

TEST PRESSURE TO API 598 bar

Class	Shell (water)	Seat (water)	Seat (air)
600	153	113	6.0

BILL OF MATERIALS

STANDARD ACCORDING TO ASTM

N	Part Nam	A105	A350 LF2	A182 F11	A182 F316
10	BODY	ASTM A 105N	ASTM A 350 LF2	ASTM A 182 F11	ASTM A182 F316
11	COVER	ASTM A105N	ASTM A 350 LF2	ASTM A 182 F11	ASTM A182 F316
13	PISTON	ASTM A182 F6a	ASTM A 182 F316+STL	ASTM A 182 F6a + STL	ASTM A182 F316
14	SEAT	ASTM A 182 F6a	ASTM A 182 F316+STL	ASTM A 182 F6a + STL	ASTM A182 F316
22	GASKET	316+ GRAPHITE	316 + GRAPHITE	316+GRAPHITE	316+GRAPHITE
24	BODY SCREW	ASTM A 193 B7	ASTM A 193 B8	ASTM A 193 B16	ASTM A193 B8
30	RETURN SPRING	AISI 316	AISI 316	AISI 316	AISI 316
50	NAMPLATE	ALLUMINIUM	ALLUMINIUM	ALLUMINIUM	ALLUMINIUM

On request TRIM: with Stellite , Monel, Hastelloy, Inconel, Alloy, other material

*Body Material available in: A182 F5 - A182 F22 - A182 F91 - A182 F304 - A182 F347- A182 F321 - A182 F44 - A182 F51 - A182 F53

DIM.MM 600 (REDUCED BORE)	Ff(MM)	FI(MM)	Bi(MM)	Ht(MM)
1/4"	/	/	/	/
3/8"	/	/	/	/
1/2"	165,1	95,3	14	56
3/4"	190,5	117,3	19	72
1"	215,9	124	24,3	92
1-1/4"	/	/	/	/
1-1/2"	241,3	155,4	38	112
2"	292,1	165,1	49	140

